

# Grip Force Simulations Using an Instrumented Cadaver Forearm

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## ABSTRACT

Forceful tendon exertions while gripping hand tools may be one of the factors leading to the development of work-related musculoskeletal disorders (WRSMDs). Estimated tendon forces from biomechanical hand models are unreliable and need to be validated. A novel neuromuscular grip simulator using a cadaver forearm was developed consisting of 1) an aluminum frame supporting the specimen, 2) a motion-delivery unit with stepper motors applying force to the FDP and FDS tendons, 3) a data acquisition unit for force transducers, 4) a camera system measuring finger joint angles, and 5) an operating system to control the complete simulator. Of special necessity were an adjustable fixation system, the Wristjack and the use of freeze clamps with liquid nitrogen to insure a tight bond between the slippery tendons and the force delivery system. Key experimental factors varied were five different diameter handles and the ratio of FDP/FDS tendon forces. The results on two specimens showed an inverse relationship of handle size and grip force, with the smallest handle size of 30 mm being best. A 3:2 ratio (40% FDS) provided the best efficiency and the largest gripping. Internal tendon averaged 6.2 times the external forces, matching the biomechanical model predictions of Kong, 2004. 72% of the power grip was concentrated on the distal phalanges. Overall, this novel simulator served well for understanding internal tendon forces.

**Keywords:** Grip Force, Tendon Forces, Cadaver Forearm Simulations, Handle Size

## INTRODUCTION

Forceful tendon exertions while gripping hand tools may be one of the factors leading to the development of work-related musculoskeletal disorders (WRSMDs). Grip force is primarily determined by two main extrinsic muscles located in the forearm: flexor digitorum superficialis (FDS) and flexor digitorum profundus (FDP) (see Figure 1). Note that both muscle tendons subdivide under the flexor retinaculum and have separate slips to each of the fingers. Also, the FDP inserts into distal phalanx, while FDS inserts into the medial phalanx and also bifurcates so as allow the FDP to pass through (see figure 2). The hand contains a variety of intrinsic muscles that are relatively small and weak and contribute little to the total grip force other than providing some precision or control. The internal tendon forces have been estimated based on the physiological cross-sectional areas of the FDP and the FDS and resulted in values as high as 3.7 times the external forces (An, 1985) or 7.9 times based on in-vivo measurements (Schuind, 1992). A biomechanical model by Kong, 2004 (see Figure 3) estimated the internal forces as high as 9 times the external force. One critical factor in this estimation is also the relative contribution of each muscle in this static indeterminate situation. Typically, researchers will choose some relative force contributions between the two muscles, with a typical FDP/FDS ratio of 3:1 being used (Marco, 1998). Identification of an optimum handle size to maximize the efficiency of grip force while minimizing tendon forces is of key interest in minimizing injury potential. Therefore, it was decided to perform a direct simulation of a power grip using an instrumented cadaver

forearm specimen.

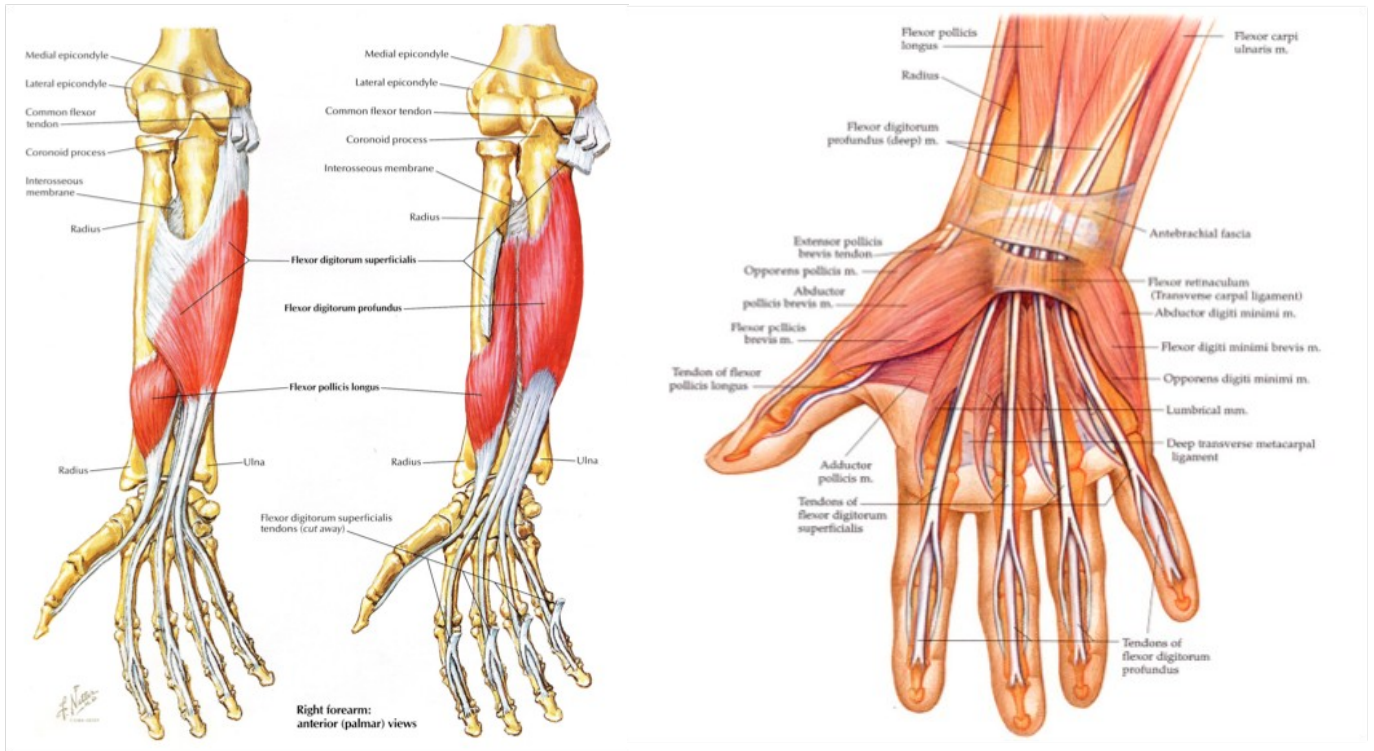


Figure 1. Extrinsic forearm muscles

Figure 2. Intrinsic Hand Muscles

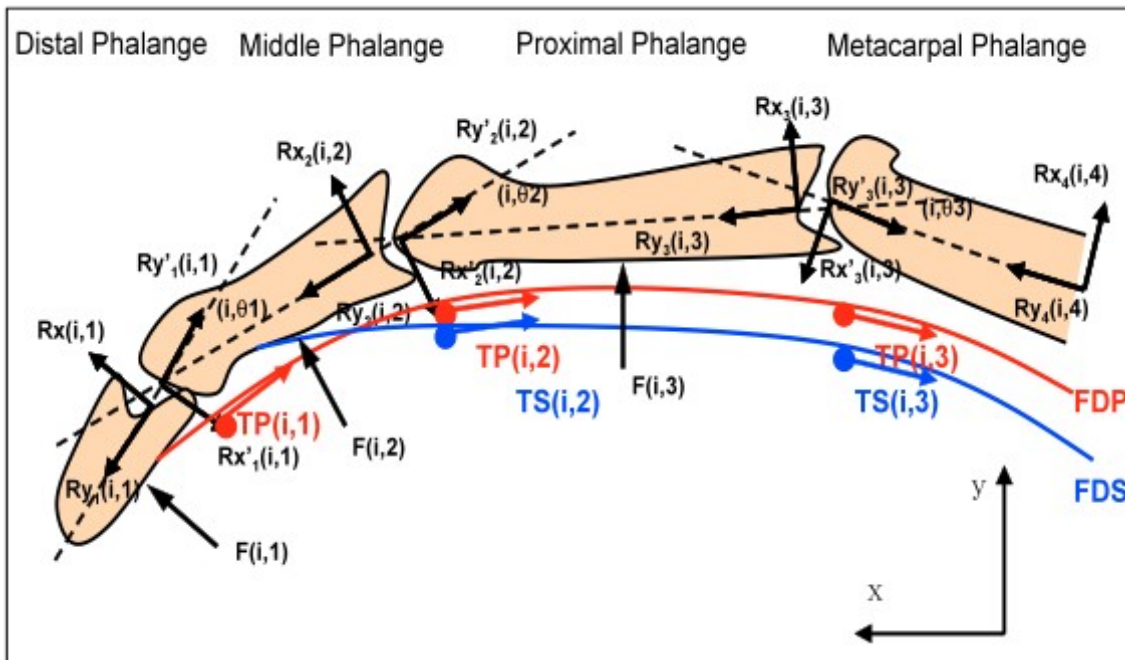


Figure 3. Kong (2004) biomechanical hand model

## METHODS

The neuromuscular grip simulator, termed the THING (THE Interactive Neuromuscular Gripper) consisted of <https://openaccess.cms-conferences.org/#/publications/book/978-1-4951-2105-0>

five components: 1) an aluminum frame supporting the specimen, 2) a motion-delivery unit with stepper motors applying force to the FDP and FDS tendons, 3) a data acquisition unit for force transducers, 4) a camera system measuring finger joint angles, and 5) an operating system to control the complete simulator (see Figure 4). Of special necessity were an adjustable fixation system, the Wristjack, and the use of freeze clamps with liquid nitrogen to insure a tight bond between the slippery tendons and the force delivery system (Sharkey, 1995; see Figure 5). Force sensitive resistors (FSRs) were applied to the cadaver hand to measure grip force distribution and a split aluminum handle was instrumented with a load cell to measure total force (see Figure 6). The split allowed the handle size to be adjusted.

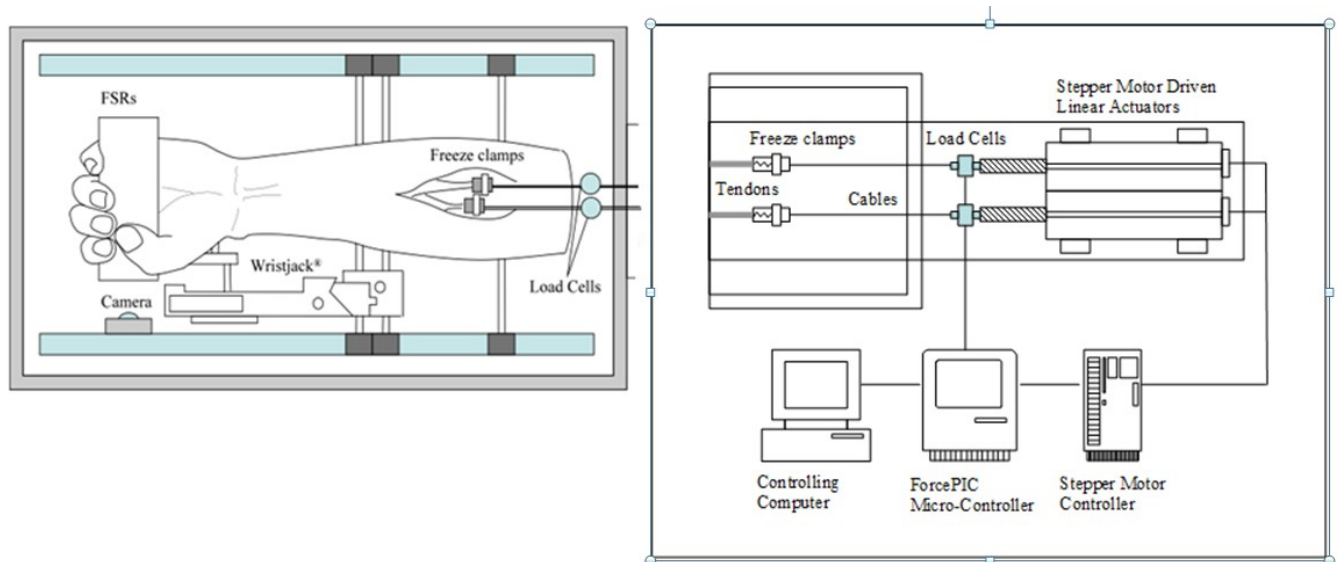


Figure 4. The Interactive Neuromuscular Gripper (THING)



Figure 5. Freeze clamp



Figure 6. FSR distribution and load cell handle.

Key experimental factors varied were five different handle diameters (30, 37, 45, 50 and 60 mm) and the ratio of FDP/FDS tendon forces (9:1, 4:1, 7:3, 3:2, 1:1). The latter could also be considered as the proportion of the total

tendon forces provides by the FDS muscle (10, 20, 30, 40, 50%) as compared to FDP muscle (90, 80, 70, 60, 50%).. This ratio was very critical in changing the gripping dynamics and overall gripping forces as shown by the varying finger joint angles shown in Fig. 7

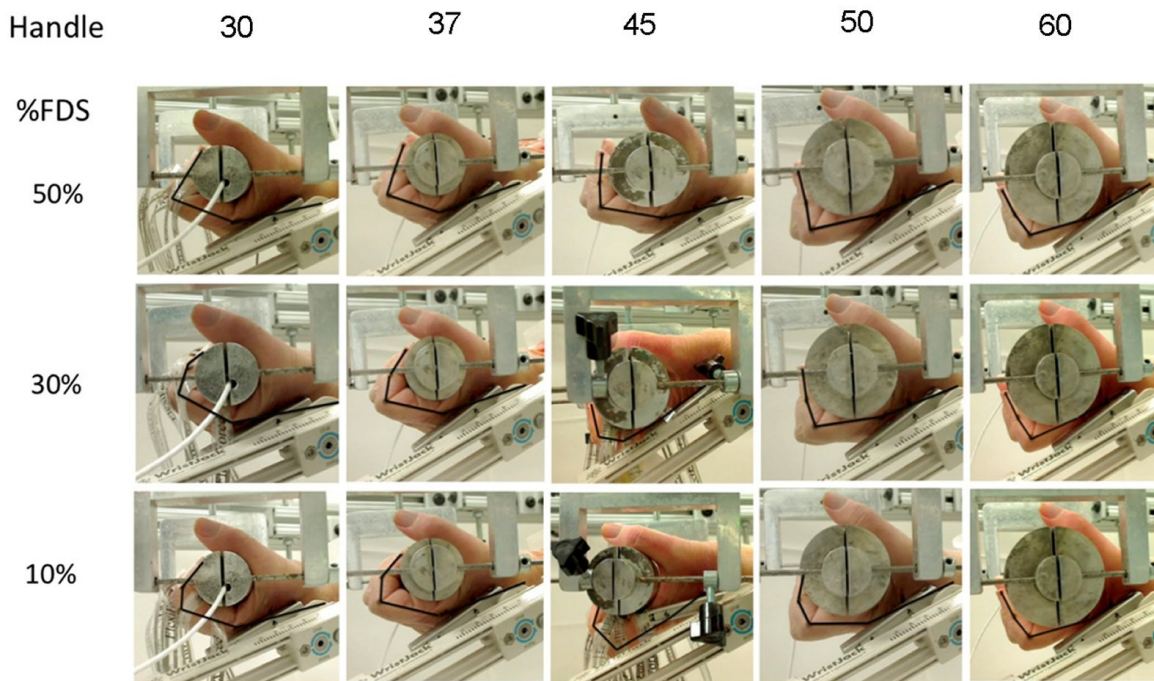


Figure 6. Hand grip configuration as a function of %FDS contribution and handle diameter.

## RESULTS AND CONCLUSIONS

The THING worked remarkably well. Actual tendon force values matched target force values very closely ( $r^2=1.0$ ,  $p<0.0001$ , see Table 1). Simulation results on two specimens showed an inverse relationship of handle size and grip force, with the smallest handle size of 30 mm being significantly better ( $p<0.05$ ) than the other handles (see Figure 7). Most of the gripping force was concentrated in the middle finger (see Figure 8) and the distal phalanges (see Figure 9). In all cases a 3:2 FDP/FDS tendon ratio or 40% FDS contribution provided the largest gripping force.

Table 1. Target and actual tendon forces

Target Force	Actual FDP Force	Target Force	Actual FDS Force
180	178.85 ± 0.83	20	19.19 ± 0.42
160	159.01 ± 0.62	40	39.20 ± 0.19
140	139.21 ± 0.68	60	59.17 ± 0.33
120	119.01 ± 0.48	80	78.92 ± 0.58
100	99.21 ± 0.12	100	98.84 ± 0.68

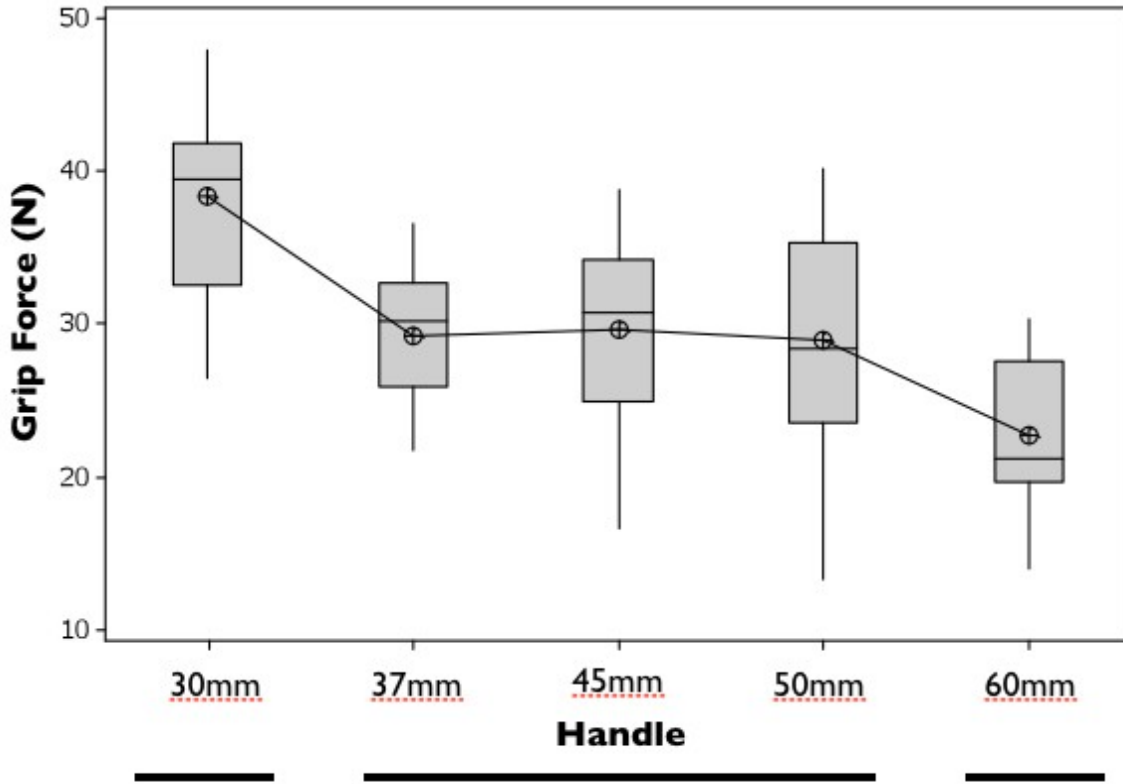


Figure 7. Grip force as a function of handle size

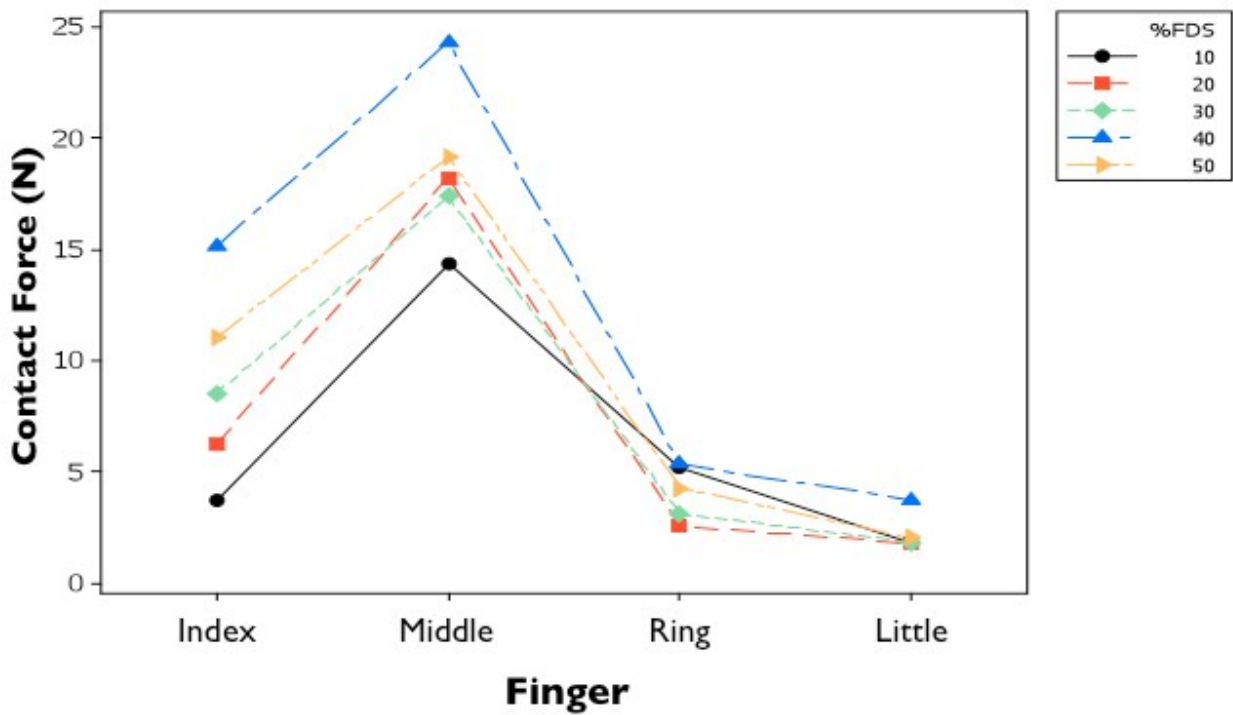


Figure 8. Finger forces and %FDS tendon force contribution

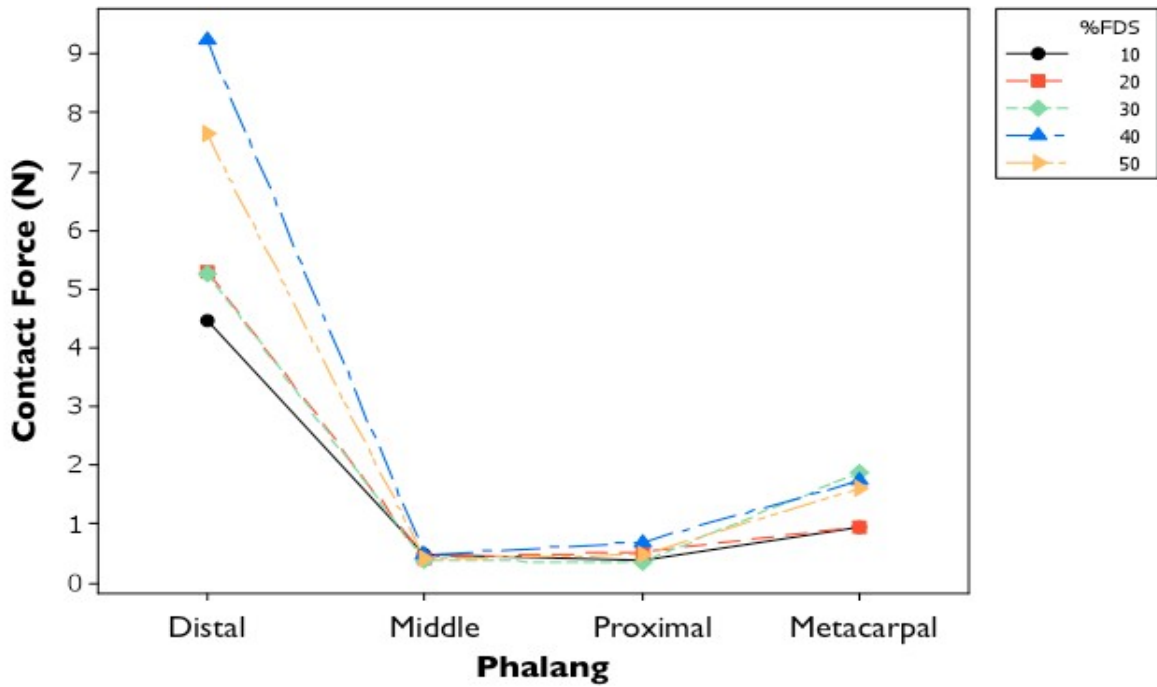


Figure 9. Phalange forces and %FDS tendon force contribution

Internal tendon averaged 6.2 times the external forces (which closely matched the biomechanical predictions of Kong, 2004, see Figure 10). However, a low value of 4.1 times the external force was achieved for the 30 mm handle, again indicating the efficiency of the smaller handle.

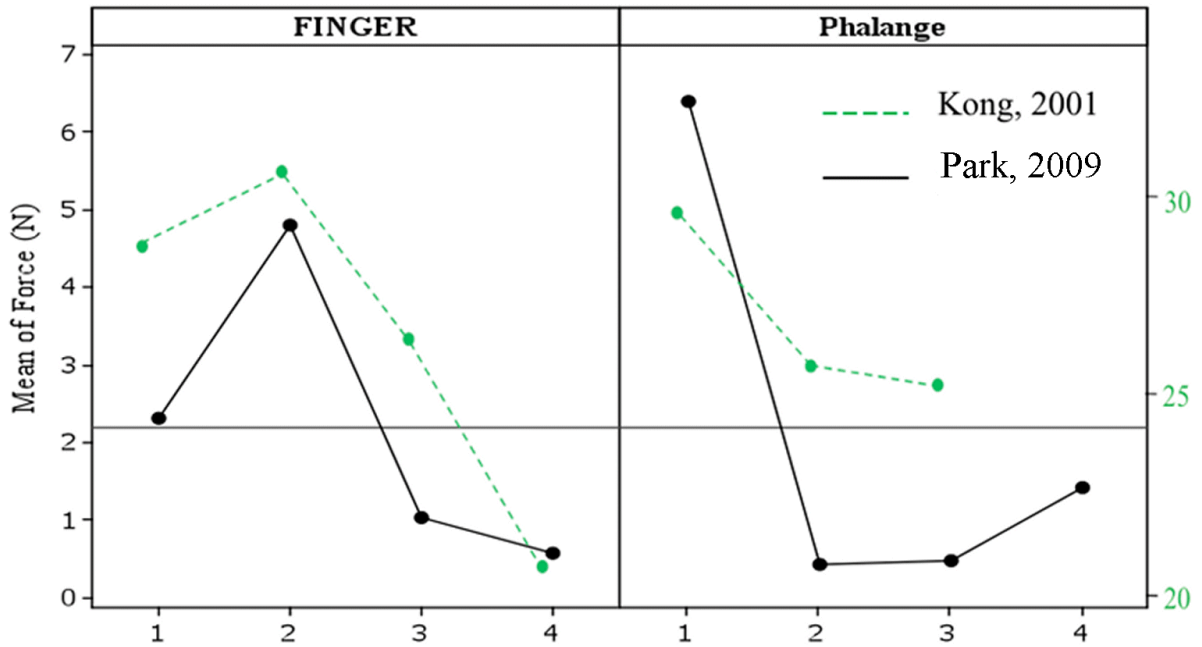


Figure 10. Validation of Kong (2004) biomechanical hand model

Because of the success of the THING, further testing is being performed on the potential research question of the optimum phalange/trigger position to minimize tendon triggering forces during power tool activation. Currently, three triggering positions (distal phalanx, distal-interphalangeal joint, middle phalanx) are being tested on five specimens for the most efficient triggering forces.

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